



Recondition, Recycle, Reuse

CLOSURE SPECIFICATIONS FOR IBCs

TRINITY TOTES OF TEXAS

FILL PORT CAP MUST BE TORQUED TO THE FOLLOWING:

6" FILL PORT CAP:

70 FT LBS

2" plug in 6" IPCC type fill port cap must be torqued to 20 ft. lbs.

We do not recommend that you remove this plug. Filling should be done through the 6" opening.

VALVES:

2" BALL VALVE type

Or

2" BUTTERLY VALVE type

Begin with valve handle starting in the 12:00 position, turn valve three complete rotations with valve handle finishing in the 12:00 position.

NOTE: After filling and prior to transport, the shipper should check the tightness of closures to determine if the effects of heating, cooling or gasket relaxation have resulted in the need to tighten the closure.